BUSINESS

Home is where the

manufacturing is Metric Modular making modular housing an affordable option for the North American marketplace

Employment

Biggest

manufacturers in Metro Vancouver

ups and downs Which manufacturer added and subtracted the most employees over the past year

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71

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74

TOP 100 MANUFACTURERS IN METRO VANCOUVER

Business in Vancouver's annual inventory of Metro Vancouver's largest manufacturers provides an informative cross-section of one of the province's main economic drivers. This year's list ranges from major marine transportation and shipbuilding operations to global amusement park builders and high-end outdoor clothing makers to a B.C.-based glove-maker that is celebrating its 100th birthday this year. It is a testament to the skill and innovation that has built and continues to build B.C.'s diverse economy.

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FONTHER MODULTS	WESTCOAST			STITCHES	CONTRACT	BANUPACIFIC BOLT	ARC Decement Solutions	ECOPAVING	GLENWOOD

RANKED BY | Total number of employees in B.C.

Rank '18	Company	Head office	Products	Top local executive(s)	Year founded	No. B.C. staff '18/'17
1	Seaspan ULC 10 Pemberton Ave, North Vancouver V7P 2R1 P: 604-988-3111 F: 604-984-1615 seaspan.com	North Vancouver	Association of Canadian companies primarily involved in coastal and deep-sea transportation, bunkering, ship repair and shipbuilding services in western North America	Frank Butzelaar, CEO	1970	2,649 ¹ 2,419 ¹
2	Premium Brands Holdings Corp 10991 Shellbridge Way Suite 100, Richmond V6X 3C6 P: 604-656-3100 F: 604-656-3170 premiumbrandsholdings.com	Richmond	Broad range of food products: artisan breads and baked goods, meat snacks and deli meats, salads, soups, sauces, seafood, sandwiches, pasta	George Paleologou, president and CEO, Will Kalutycz, CFO	2009	1,500 ² 1,500²
2	Starline Windows Group 19091 36 Ave, Surrey V3Z 0P6 P: 604-882-5100 F: 604-882-5102 starlinewindows.com	Langley	Glass, vinyl and aluminum windows	Ron Martini, president	1970	1,500 1,400
4	Lafarge Canada Inc 7455 132 St Suite 200, Surrey V3W 1J8 P: 604-521-8811 F: NP lafarge.ca	Calgary – Western Canada; Zurich – worldwide	Diversified manufacturer of construction materials and infrastructure general contractor; produces and markets cement, ready-mixed concrete, aggregates, asphalt, precast concrete and pipe	David Redfern, vice-president, Greater Vancouver area	1833, France; 1956, Canada	
5	Lush Fresh Handmade Cosmetics North America 8680 Cambie St, Vancouver V6P 6M9 P: NP F: NP Iush.ca	Vancouver	Bath and beauty products	Mark Wolverton, CEO and co-owner	1996	1,061 1,061
6	Teal-Jones Group 17897 Triggs Rd, Surrey V4N 4M8 P: 604-587-8700 F: 604-581-6162 tealjones.com	Surrey	Western red cedar lumber, bevel, siding, timbers, roofing; Douglas fir and hemlock lumber; acoustic guitar tops and components	Dick Jones, president, Tom Jones, CEO	1947	1,000 1,000
7	Arc'teryx Equipment Inc 2220 Dollarton Hwy Suite 110, North Vancouver V7H 1A8 P: 604-960-3001 F: 604-904-3692 arcteryx.com	North Vancouver	Design and manufacturing company specializing in technical high-performance outerwear and equipment	Jon Hoerauf, general manager and president	1989	984 953
8	Sunrise Farms 13538 73 Ave, Surrey V3W 1C9 P: 604-596-9505 F: 604-596-6966 sunrisefarms.ca	Surrey	Poultry processing: fresh, chilled or frozen chicken, poultry meat	Peter Shoore, president	1983	950 930
9	Stemcell Technologies Inc 1618 Station St, Vancouver V6A 1B6 P: 604-877-0713 F: 800-567-2899 stemcell.com	Vancouver	Cell culture media, cell separation products and ancillary reagents, lab automation equipment, contract research services	Allen Eaves, president and CEO	1993	818 809
10	Lehigh Hanson Canada 8955 Shaughnessy St ³ , Vancouver V6P 3Y7 P: 800-665-6006 F: NP lehighhansoncanada.com	Irving, Texas	Cement	NP	1873	700 ⁴ 700 ⁴
11	Creation Technologies 8999 Fraserton Crt , Burnaby V5J 5H8 P: 604-430-4336 F: 604-430-4337 creationtech.com	Burnaby	Contract electronics design and manufacturing partner for original equipment manufacturers, delivering value through full product life-cycle solutions in industries like medical, environmental, defence and industrial	Bhawnesh Mathur, president and CEO	1991	520 ⁵ 520
12	WhiteWater West Industries Ltd 6700 McMillan Way, Richmond V6W 1J7 P: 604-273-1068 F: 604-273-4518 whitewaterwest.com	Richmond	Amusement park and playground equipment, waterslides, soft modular playground equipment	Geoff Chutter, president and CEO, Paul Cass, COO, Paul Chutter, chief business development officer, Daryn Abercrombie, CFO	1980	510 ⁵ 510
13	Purdys Chocolatier 8330 Chester St, Vancouver V5X 3Y7 P: 604-454-2777 F: 604-301-4402 purdys.com	Vancouver	Chocolates, ice cream, seasonal gifts	Karen Flavelle, CEO, Peter Higgins, president and chocolate scientist	1907	445 624
14	Ballard Power Systems Inc 9000 Glenlyon Pky, Burnaby V5J 5J8 P: 604-454-0900 F: 604-412-4700 ballard.com	Burnaby	Fuel cells	Randall MacEwen, president and CEO	1979	442 275
15	S&R Sawmills Ltd 18887 98A Ave, Surrey V4N 4E1 P: 604-888-0022 F: 604-888-3387	Surrey	Lumber and sawn timber	Donald Stewart, president	1963	425 ² 425 ²
16	Cloverdale Paint Inc 2630 Croydon Dr Suite 400, Surrey V3Z 6T3 P: 604-596-6261 F: 604-597-2677 cloverdalepaint.com	Surrey	Paints and related paint products; protective and industrial coatings, lacquers, enamels and marine paint coatings	Tim Vogel, chief executive officer	1933	396 396
17	Weyerhaeuser Co Ltd 1272 Derwent Way, Annacis Island V3M 5R1 P: 604-661-8000 F: 604-661-8377 weyerhaeuser.com	Federal Way, Wash.	Engineered lumber, softwood lumber	Fred Dzida, president	1965	387 400 ²
18	Richmond Plywood Corp 13911 Vulcan Way, Richmond V6V 1K7 P: 604-278-9111 F: 604-278-2617 richply.com	Richmond	Plywood	Gurnam Minhas, president, Len Komori, general manager	1956	380 ⁶ 381
19	Tree Island Steel Ltd 3933 Boundary Rd, Richmond V6V 1T8 P: 604-524-3744 F: 604-524-2362 treeisland.com	Richmond	Wire products for a diverse range of construction, agricultural, manufacturing and industrial applications	Amar Doman , chair, Dale MacLean , president and CEO	1964	370 NP
20	Vitrum Industries Ltd 9739 201 St, Langley VIM 3E7 P: 604-882-3513 F: 604-882-3516 vitrum.ca	Langley	Laminated glass, insulated glass, solar-control coated glass, sound control, tempered glass, patterned glass, silkscreened glass, painted glass	NP	1997	340 340
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Sources: Interviews with above companies and *BIV* research. Other companies may have ranked but did not respond to information requests by deadline NP Not provided **1**-As of December 31 of previous year **2**-2016 figure **3**-Lehigh Cement address **4**-Fluctuates between 600 and 700 **5**-2017 figure **6**-*BIV* estimate

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RANKED BY | Total number of employees in B.C.

Rank '18	Company	Head office	Products	Top local executive(s)	Year founded	No. B.C. staff '18/'17
21	LivaNova Canada Corp 5005 North Fraser Way, Burnaby V5J 5M1 P: 604-412-5650 F: 604-412-5690 livanova.com	London, U.K.	Cardiovascular devices	Jennifer Arntorp, director of operations	2015	337' 326
22	Sunrise Soya Foods 729 Powell St, Vancouver V6A 1H5 P: 604-253-2326 F: 604-251-1083 sunrise-soya.com	Vancouver	Tofu, soy beverages	Peter Joe, CEO	1956	330 240
23	Regency Fireplace Products Ltd 6988 Venture St, Delta V4G 1H4 P: 604-946-5155 F: 604-952-6638 regency-fire.com	Delta	Wood and gas fireplaces, stoves and inserts	Robert Little, CEO and owner, Glen Spinelli, president	1979	328 313
24	Clearly 2955 Virtual Way Suite 400, Vancouver V5M 4X6 P: 604-669-1555 F: 604-669-6855 Clearly.ca	Vancouver	Optical glasses	Roy Hessel, CEO	2000	303 ² 303
25	Delta Cedar Specialties Ltd 10104 River Rd, Delta V4C 2R3 P: 604-583-3818 F: 604-583-3813 deltacedar.com	Delta	Lumber and sawn timber	Glen Franke, CEO, Dean Garofano, president and COO, Ajay Sharma, CFO	1958	286 279
26	Delta Controls Inc 17850 56 Ave, Surrey V3S 1C7 P: 604-574-9444 F: 604-574-7630 deltacontrols.com	Surrey	Card reader/access systems, access devices and systems, control systems, building automation systems, HVAC control systems	John Nicholls, president	1980	262 251
27	Great Little Box Co 11300 Twigg PI, Mitchell Island, Richmond V6V 3C1 P: 604-301-3700 F: 604-301-3745 glbc.com	Richmond	Manufacturer of packaging including corrugated boxes, folding cartons, rigid boxes, clear PVC containers, foam protective packaging, pressure-sensitive labels, flexible packaging, moving equipment and shipping supplies	Robert Meggy, CEO	1982	256 ² 256
28	Flir Systems ³ 12051 Riverside Way, Richmond V6W 1K7 P: 604-242-9937 F: 604-242-9938 flir.com	Wilsonville, Ore.	Innovative, high-performance digital cameras for industrial, scientific, medical, traffic and security applications	Mike Gibbons, vice-president and general manager, integrated imaging solutions	1978	250 237
28	Philips Lighting Canada - Langley 19750 92A Ave, Langley V1M 3B2 P: 604-888-6811 F: 604-888-2003 ledalite.com	Somerset, N.J.	Premium-quality, high-performance luminaires, optics and controls	Craig Stevenson, general manager	1982	250 264 ⁴
30	Garaventa (Canada) Ltd 18920 36 Ave, Surrey V3Z 0P6 P: 604-594-0422 F: 604-594-9915 garaventalift.ca	Surrey	Wheelchair lifts, LULA elevators and home elevators	Mark Townsend, president and CEO, Vince Sciamanna, director, business development	1974	235 215
31	Daiya Foods Inc 2768 Rupert St, Vancouver V5M 3T7 P: 604-569-0530 F: 604-569-0747 daiyafoods.com	Vancouver	Dairy-free cheese alternatives: shreds, blocks, slices, cream-cheese-style spreads and pizzas	Terry Tierney, CEO	2008	220 180
32	Garibaldi Glass Industries Inc 8183 Wiggins St, Burnaby V3N 0C4 P: 604-420-4527 F: 604-421-7678 garibaldiglass.com	Burnaby	Glass (insulated, tempered, ceramic frit, jumbo glass); glasswork	Carey Mobius, CEO, Chris Mobius, vice-president, operations	1966	215 NP
32	Metric Modular 20091 91A Avenue, Langley V2Y 2R1 P: 604-455-8000 F: NP metricmodular.com	Langley	Multi-family, hotels, offices, schools, modular homes, high energy-efficient buildings	Stephen Branch, president	1977	215 NP
34	Bulldog Bag Ltd 13631 Vulcan Way, Richmond V6V 1K4 P: 604-273-8021 F: 604-273-9927 bulldogbag.com	Richmond	Complete line in both paper and plastic bags, as well as lumber wrap and industrial covers	Frank Sirlin, president	1964	210 200
35	Associated Labels 61 Clipper St, Coquitlam V3K 6X2 P: 604-525-4764 F: 604-525-6744 associated- labels.com	Coquitlam	Labels, flexible packaging, packaging equipment and digital printing	Shaun Ashworth, president	1981	202 192
36	Fluxwerx Illumniation Inc 9255 194 St , Surrey V4N 4G1 P: 604-549-9379 F: 604-549-9555 fluxwerx.com	Surrey	Lighting; optical engineering and LED technology	Tim Berman, president	2011	175 140
37	Armtec LP 7900 Nelson Rd, Richmond V6W 1G4 P: 604-278-9766 F: 604-278-5175 armtec.com	Concord, Ont.	Precast concrete products for structural and other architectural purposes	Jason Kearns, general manager	1908	171 171 ⁴
38	Valley Traffic Systems Inc 9770 199A St, Langley VIM 2X7 P: 604-513-0210 F: 604-513-3661 valleytraffic.ca	Langley	Traffic signs, custom signs and decals, safety products, traffic control equipment rentals	Phil Jackman, president, Trevor Paine, vice- president, finance	1997	170 NP
39	Asco Aerospace (Canada) Ltd 8510 River Rd, Delta V46 1B5 P: 604-946-4900 F: 604-946-4671 asco.be	Brussels, Belgium	Aircraft structural components	Kevin Russell, vice-president and general manager	1987	168 ² 168
40	K-Line Trailers Ltd 27360 58 Cres, Langley V4W 3W7 P: 604-856-7199 F: 604-856-8399 klinetrailers.com	Langley	U.S. and Canadian-style truck transfers, multi-axle low-beds, mine equipment, bulk and/ or waste haulers, demolition vans, end and side dumps and other specialty trailers	Les Knight, CEO, David Knight, president and general manager	1994	165 150

Sources: Interviews with above companies and *BIV* research. Other companies may have ranked but did not respond to information requests by deadline NP Not provided **1-** Forecast by company **2-** 2017 figure **3-** Point Grey Research acquired by Flir Systems November 4, 2016 **4-** 2016 figure

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RANKED BY | Total number of employees in B.C.

Rank '18	Company	Head office	Products	Top local executive(s)	Year founded	No. B.C. staff '18/'17
41	GEA Refrigeration Canada Inc 2551 Viking Way, Richmond V6V 1N4 P: 604-278-4118 F: 604-278-4847 gea.com	Richmond	Design, engineering and manufacturing of industrial freezers, chillers and refrigeration equipment	Sascha Poteralla, vice-president	1979	160 ¹ 160
41	Honeywell Process Solutions 500 Brooksbank Ave, North Vancouver V7J 3S4 P: 604-980-3421 F: 604-980-0120 honeywell.com	Morris Plains, N.J.	Advanced sensing, control and actuation technologies for industrial processes	Gary Burma, director	1972	160 1 160
43	Thomson Power Systems 9087A 198 St, Langley VIM 3B1 P: 604-888-0110 F: 604-888-3381 thomsonps.com	Langley	Automatic transfer switches, control systems and custom-built switchgear	Rick Martin, vice-president, sales and marketing	1973	159 135
44	West Coast Reduction Ltd 105 Commercial Dr N, Vancouver V5L 4V7 P: 604-255-9301 F: 604-255-1803 wcrl.com	Vancouver	Recycles animal byproducts into protein and fats for the feed and energy industries; also provides terminal service to the canola and biodiesel industries	Barry Glotman, president and CEO	1964	155 1 155
45	Earnest Ice Cream 1485 Frances St, Vancouver V5L 1Z1 P: 604-428-1617 F: NP earnesticecream.com	Vancouver	Ice cream	NP	2012	150 ² 120 ²
45	Ideal Welders Ltd 660 Caldew St, Annacis Island, Delta V3M 5S2 P: 604-525-5558 F: 604-525-5313 idealwelders.com	Delta	Fabrication of pressure piping, pressure vessels, modules, skid packages, switching valves	Jim Longo , president	1969	150 1 150
45	LMI Technologies 9200 Glenlyon Pky, Burnaby V5J 5J8 P: 604-636-1011 F: 604-516-8368 Imi3d.com	Burnaby	3D scanning and inspection solutions	Terry Arden, CEO	1978	150 160
45	Supreme Steel Vancouver 1168 Derwent Way, Delta V3M 5R1 P: 604-524-4421 F: 604-524-4465 supremegroup.com	Edmonton, Alta.	Structural and miscellaneous steel	Terry Burns, director, client services	1912	150 120
49	Pillon Holdings Group of Companies 3865 Henning Dr, Burnaby VSC 6N5 P: 604-294-6100 F: 604-294-4605 dorigo.com; enigmacorp.com	Burnaby	Pillon Holdings encompasses electronics manufacturers Dorigo Systems and Enigma Interconnect, which fulfil a full range of printed circuit board needs from manufacturing raw boards to turnkey assembly services	Mark Pillon, president	2003	149 136
50	Advanced Cyclotron Systems Inc 7851 Alderbridge Way, Richmond V6X 2A4 P: 604-276-1493 F: 604-276-1495 advancedcyclotron.com	Richmond	Heavy machining and fabrication	Richard Eppich, president and CEO, Umendra Mital, executive vice-president and general manager	1956	140 1 140
50	Canterbury Coffee Corp 8080 North Fraser Way Suite 1, Burnaby V5J 0E6 P: 604-431-4400 F: 604-456-0603 canterburycoffee.com	Burnaby	Whole bean and ground roasted coffee, single-serve coffee in K-Cup format	Eric Lightheart, senior vice-president	1981	140 ¹ 140
50	Primex Manufacturing Ltd 20160 92A Ave, Langley V1M 3A4 P: 604-881-7875 F: 604-881-7835 primexfits.com	Langley	HVAC venting products, telecom enclosures, shelf supports	Bob Smart, president and CEO	1971	140 1 140
53	Rogers Sugar/Lantic Inc 123 Rogers St, PO Box 2150, Vancouver V6A 3N2 P: 604-253-1131 F: 604-258-4483 lantic.ca	Vancouver	Refined sugars	John Holliday, president and CEO	2010	131 ¹ 131
54	Ampco Manufacturers Inc ³ 9 Burbidge St Suite 101, Coquitlam V3K 7B2 P: 604-472-3800 F: 604-944-4068 ampcomfg.com	Coquitlam	Decals, nameplates, wide-format graphic fleet and vehicle wraps, medical device components, fabricated components, supply chain solutions	Dann Konkin, president and CEO	1967	130 130
55	Advanced Integration Technology Canada Inc 26977 56 Ave, Langley V4W 3Y2 P: 604-856-8939 F: 604-856-8993 aint.com	Langley	Designs, engineers, manufactures and installs machines, systems and tooling for the automated assemblies of aerospace structures, including fuselage, wings and empennage	Frank Colarossi, vice-president and general manager	2004	125 ¹ 125
56	Transcontinental Flexstar Inc 13320 River Rd, Richmond V6V 1W7 P: 604-273-9277 F: 604-273-4889 flexstar.ca	Richmond	Printed flexible packaging, laminates and plain film	Marc Bray, general manager	2005	123 ¹ 123
57	Kardium Inc 8518 Glenlyon Pky Suite 155, Burnaby V5J 0B6 P: 604-248-8891 F: 604-304-3478 kardium.com	Burnaby	Ablation catheters	Doug Goertzen, CEO	2007	120 115
58	Seon Design Inc 3B Burbidge St Unit 111, Coquitlam V3K 7B2 P: 604-941-0880 F: 604-941-0870 seon.com	Coquitlam	NP	Tom Gill, president	1999	107 1 107
59	Canada Scaffold Supply Co Ltd 13611 Twigg PI, Richmond V6V 3C9 P: 604-324-7691 F: 604-324-0862 canadascaffold.com	Richmond	Scaffolds and scaffolding; bleachers and grandstands; fabricator (structural steel); builder's hardware and supplies; connectors (wood-to-wood and concrete-to-wood steel)	Sam Lazarian, president, Alice Lazarian, vice- president	1974	105 110
60	Ideon Packaging 11251 Dyke Rd, Richmond V7A 0A1 P: 604-524-0524 F: NP ideonpackaging.com	Richmond	Packaging manufacturer specializing in digital point-of-purchase displays, retail packaging, shipping containers, internal packaging and automation	Rick Van Poele, president, CEO and partner	2002	100 1 100
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Sources: Interviews with above companies and *BIV* research. Other companies may have ranked but did not respond to information requests by deadline NP Not provided 1-2017 figure 2-Seasonal peak 3-A.k.a. Ampco Grafix and Innovative Signage

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RANKED BY | Total number of employees in B.C.

Rank '18	Company	Head office	Products	Top local executive(s)	Year founded	No. B.C. staff '18/'17
61	Hansen Industries Ltd 2871 Olafsen Ave, Richmond V6X 2R4 P: 604-278-2223 F: 604-278-7733 hanind.com	Richmond	Custom metal, plastic and composite components for other manufacturers, using lasers, presses, brakes, milling machines, lathes and water jet machines	Edwin Beange, president	1975	99 76
62	Highland Foundry Ltd 9670 187 St, Surrey V4N 3N6 P: 604-888-8444 F: 604-888-3634 highlandfoundry.com	Surrey	Iron, steel and nickel alloys, castings (steel, metal, monel, ni-hard or ni-resist, stainless steel, sawmill), dies and moulds, marine propellers	Garth McKay, president	1970	91' 91
62	Intercontinental Truck Body (BC) Inc 5285 192 St, Surrey V3S 8E5 P: 604-576-2971 F: 604-576-1304 itb.ca	Surrey	Aluminum truck bodies, trailers and enclosures; custom manufacturing and repairs to existing units	Nathan Van Seters, president	1986	91 82
64	Advance Lumber & Pallet Ltd 12184 Old Yale Rd, Surrey V3V 3X5 P: 604-580-4918 F: 604-580-4998 theadvancegroup.net	Surrey	Lumber for the pallet market, new pallets and shipping crates	Rajinder Brar, president, Jaspinder Brar, vice- president	1995	90' 90
64	AG Hair 3765 William St, Burnaby V5C 3H8 P: 604-294-8870 F: NP aghair.com	Burnaby	Hair-care products made with natural ingredients	Graham Fraser, CEO	1989	90 84
64	Canada Metal (Pacific) Ltd. 7733 Progress Way, Delta V4G 1A3 P: 604-940-2010 F: 604-952-2650 canmet.com	Vancouver	Anodes, machined die castings, marine steering systems, construction and industrial products	John Mitchell, president	1999	90 85
67	ABM Applied Biological Materials Inc 3671 Viking Way Unit 1, Richmond V6V 2J5 P: 604-247-2416 F: 604-247-2414 abmgood.com	Richmond	Research reagents and quality genetic and cellular materials that help scientists conduct biological or health-science-related research	Peter Li, CEO, Lisa Young, CFO, Vivian Gao, vice- president, corporate development	2004	85 80
67	Mountain Technologies Ltd 35 Gostick PI, North Vancouver V7M 3N2 P: 604-986-9008 F: 604-986-9095 mtntech.com	North Vancouver	Wiring harnesses, cable assemblies, cables, coaxial, electromechanical assemblies	Andrew Buttjes, president	1988	85 78
69	Watson Gloves 7599 North Fraser Way, Burnaby V5J 0A4 P: 604-874-1105 F: 604-875-9009 watsongloves.com	Burnaby	Gloves and work gloves, footwear (slippers/indoor)	Martin Moore, president	1918	82 74
70	Delta-Q Technologies Corp 3755 Willingdon Ave, Burnaby V5G 3H3 P: 604-327-8244 F: 604-327-8246 delta-q.com	Burnaby	Industrial battery chargers	Ken Fielding, president and CEO	1999	80 65
71	Peregrine 3131 Production Way, Burnaby V5A 3H1 P: 1-800-956-4326 F: 604-251-3173 peregrine.build	Burnaby	Fixture and architectural millwork manufacturing for the retail and restaurant industries	Brian French, president, Ryan Wilcox, CFO, Travis Ogle, vice-president, operations, and general manager	1976	79 50
72	Zaber Technologies 605 West Kent Ave N Suite 2, Vancouver V6P 6T7 P: 604-569-3780 F: NP zaber.com	Vancouver	Designs and manufactures precision positioning devices that are affordable, integrated and easy to use	NP	1997	78 1 78
73	Artron BioResearch Inc 3938 North Fraser Way, Burnaby V5J 5H6 P: 604-415-9757 F: 604-415-9795 artronbio.com	Burnaby	Specializes in the development and large-scale production of antibodies and antigens	NP	2002	75 75
73	Knight Signs 7462 Progress Way, Delta V4G 1E1 P: 604-940-2211 F: NP knightsigns.ca	Delta	Designs, produces and delivers signage solutions for retail, hospitality, commercial, construction and institutional clients across Canada	Stephen Mander, president and COO	1968	75 75
73	Rhema Health Products Ltd 19055 Airport Way Suite 601, Pitt Meadows V3Y 0G4 P: 604-516-0199 F: NP rhemamade.com	Pitt Meadows	Powders, tablets and capsules, with licences to produce natural health products and over-the-counter drugs	George Lawton, president and CEO, Franco Cavaleri, chief science officer	1990	75 NP
76	EEC Industries Ltd 1237 Welch St, North Vancouver V7P 1B3 P: 604-986-5633 F: 604-986-2999 eecind.com	North Vancouver	Aluminum, brass, bronze, glass and plastic signs; ornamental and/or architectural bronze work; metal letters	Allan Buch, president and CEO, Henning Buch, senior vice-president, sales, Way Richard , vice- president, sales	1973	71 72
77	Clarius Mobile Health 3605 Gilmore Way Suite 350, Burnaby V5G 4X5 P: 778-800-9975 F: NP Clarius.me	Burnaby	NP	Laurent Pelissier, CEO	2016	70 ¹ 70
77	Gemini Packaging Ltd 12071 Jacobson Way Suite 150, Richmond V6W 1L5 P: 604-278-3455 F: 604-278-3697 gemini-ltd.com	Richmond	Dish and laundry detergents, glass and surface cleaners, cling wrap, cosmetics, industrial cleaners, marine products, patient-care products, septic treatments	Reg Stranks, CEO, Tim Stranks, president, Dave Stranks, vice-president	1980	70 1 70
77	Hon's Wun-Tun House (2011) Ltd 474 Alexander St, Vancouver V6A 1C5 P: 604-688-0871 F: 604-254-6220 hons.ca	Vancouver	Asian noodle and other food products	Ray Leung, president and CEO	2011	70 ¹ 70
80	Norsat International Inc 4020 Viking Way Suite 110, Richmond V6V 2L4 P: 604-821-2800 F: 604-821-2801 norsat.com	Vancouver	Designs, develops, produces, distributes and provides infield support and service of portable ground station satellite terminals, antennas, radio frequency conditioning products, microwave components, maritime-based satellite terminals and remote network connectivity solutions	Amiee Chan, president and CEO, Arthur Chin, CFO	1977	68 ¹ 68

Sources: Interviews with above companies and *BIV* research. Other companies may have ranked but did not respond to information requests by deadline NP Not provided 1-2017 figure

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RANKED BY | Total number of employees in B.C.

Rank '18	Company	Head office	Products	Top local executive(s)	Year founded	No. B.C. staff '18/'17
81	Robar Industries Ltd 12945 78 Ave, Surrey V3W 2X8 P: 604-591-8811 F: 604-591-5288 robarindustries.com	Surrey	Waterworks fittings and other castings in iron, steel and ductile and wire-rope fittings; products for the waterworks, forestry, industrial and mining sectors	Michelle Charleston, CEO, Jacqueline Levy, president	1958	66 ¹ 66
82	Wayside 876 19th Ave W, Vancouver V5Z 4M8 P: 778-836-3524 F: 604-734-8510 waysideco.ca	Vancouver	Printing, signs and digital media	Neil Perry , CEO and COO, Michi Miserre , account manager	1921	65 60
83	Otter Farm & Home Co-operative Association 3650 248 St, Aldergrove V4W 1X7 P: 604-607-6922 F: 604-856-2674 ottercoop.com	Langley	Feed for animals	Jack Nicholson, CEO	1922	64 350
84	Imprint Plus 21320 Gordon Way Unit 260, Richmond V6W 1J8 P: 604-278-7147 F: 604-278-7149 imprintplus.com	Richmond	Badges, signs	Marla Kott, CEO, Ellen Flanders, founder, Kristin MacMillan, president	1981	63 ¹ 63
85	BioLytical Laboratories 13351 Commerce Pky Suite 1108, Richmond V6V 2X7 P: 604-204-6784 F: 604-244-8399 biolytical.com	Richmond	Point-of-care tests that provide results in one minute for HIV and syphilis	Robert Mackie, president and chairman, Livleen Veslemes, COO and CFO	2002	60 50
85	Collins Manufacturing Co Ltd 9835 199A St, Langley VIM 2X7 P: 604-888-2812 F: NP collinsmfg.com	Langley	Dry and insulated van bodies, flat decks and custom bodies	Michael Sondergaard, president	1944	60 NP
85	Singer Valve Inc 12850 87 Ave, Surrey V3W 3H9 P: 604-594-5404 F: 604-594-8845 singervalve.com	Surrey	Designs and manufactures automatic control valves for the global water industry	Andrew Taylor, president, Brian Blann, CEO, Brad Clarke, vice-president, sales and marketing	1957	60 1 60
88	Nana's Kitchen & Hot Sauce Ltd 8125 130 St Suite 12, Surrey V3W 7X4 P: 604-572-6202 F: 604-572-6275 nanasauce.com	Surrey	Frozen food	NP	2000	55 1 55
88	Photon Control Inc 13500 Verdun Pl Suite 130, Richmond V6V 1V2 P: 604-422-8861 F: 604-422-8418 photon- control.com	Burnaby	Precision measurement solutions: spectrometers for UV/VIS/NIR ranges; optical temperature and positioning sensors; optical flow meters (flare measurement)	Scott Edmonds, president and CEO	1988	55' 55
90	CBVL Robotics Inc 2130 Hartley Ave, Coquitlam V3K 6W5 P: 604-522-3761 F: 604-522-8167 cbvl.com	Coquitlam	Industrial robotics and automation	Ed Tycholaz, founder and president	1976	54 1 54
91	Frontier Power Products Ltd 7983 Progress Way, Delta V4G 1A3 P: 604-946-5531 F: 604-946-8524 frontierpower.com	Delta	Engine power units, marine engines, pumps and generator sets	Larrie York, president	1983	51 49
91	Westcoast Moulding and Millwork Ltd 18810 96 Ave, Surrey V4N 3R1 P: 604-513-1138 F: 604-513-1194 westcoastmoulding.com	Surrey	Interior and exterior residential wood products including mouldings and millwork, stairs and stair components, anything wood to finish a home	John Hutton, president and general manager	1990	51 48
93	C2 Imaging 14291 Burrows Rd, Richmond V6V 1K9 P: 604-270-4000 F: 604-270-8517 c2spark.com	NP	NP	Mark Stahr, general manager	NP	50 1 50
93	International Submarine Engineering Ltd 1734 Broadway St, Port Coquitiam V3C 2M8 P: 604-942-5223 F: 604-942-7577 ise.bc.ca	Port Coquitlam	Subsea systems, submarines; control systems; remotely operated vehicles, autonomous underwater vehicles	James McFarlane, president	1974	50 NP
93	Stitches Creation 3889 Keith St Unit D, Burnaby V5J 5K4 P: 604-873-8901 F: 604-873-8902 scdeco.com	Burnaby	Embroidery, screen printing, patches and labels	Peter Chan, president	1993	50 50
96	Craftsman Specialty Products Inc 7520 MacDonald Rd, Delta V4G 1N2 P: 604-940-8879 F: 604-940-8336 craftsmanspecialty.com	Delta	Wood and building products, personal and household goods, store fixtures, kitchen cabinets	Richard Wilson, president	2007	48 48
96	Pacific Bolt Manufacturing Ltd 435 Canfor Ave, New Westminster V3L 5H5 P: 604-524-2658 F: 604-524-2699 pacbolt.com	New Westminster	Fasteners and bolts	Trevor Borland, owner	1910	48 46
98	ARC Document Solutions 4455 Alaska St, Burnaby V5C 5T3 P: 604-293-0029 F: 604-293-1300 e-arc.com	Walnut Creek, Calif.	Commercial printing, business stationery, also specializing in architecture, engineering, and construction industry, managed print services, scanning documents	NP	1997	45 NP
98	Eco Paving 145 Schoolhouse St Suite 201, Coquitlam V3K 4X8 P: 800-609-5408 F: NP ecopaving.ca	Coquitlam	Recycled rubber for resurfacing driveways, patios and pool decks	Bradley Lavigne, president	2010	45 45
98	Glenwood Label & Box Manufacturing Ltd 15 Braid St Suite 117, New Westminster V3L 5N7 P: 604-522-6001 F: 604-522-8980	New Westminster	Pharmacy and prescription labels, grocery scale labels, direct thermal and thermal transfer labels, custom labels for food, health and beauty markets, craft beer labels and tags	Terry Lawrence, president	1970	45 48

Next week's list - Biggest public relations agencies in B.C.



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